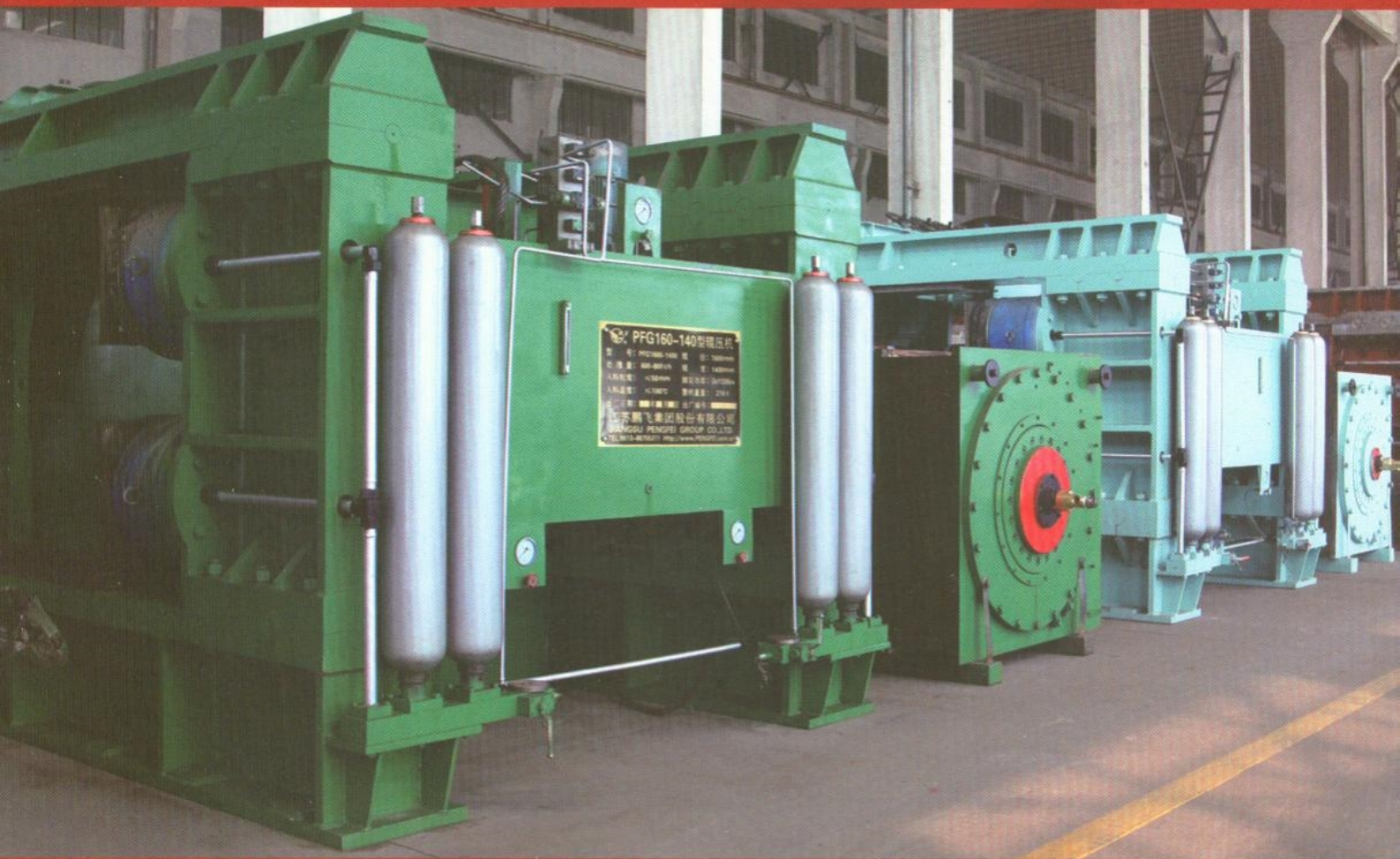


辊压机 ROLLER PRESS

服务领域：水泥 / 矿山 / 有色冶金 / 煤炭 / 化工
SCOPE OF SERVICE: CEMENT, MINE, METALLURGY, COAL AND CHEMICAL INDUSTRY



江苏鹏飞集团
JIANGSU PENGFEI GROUP

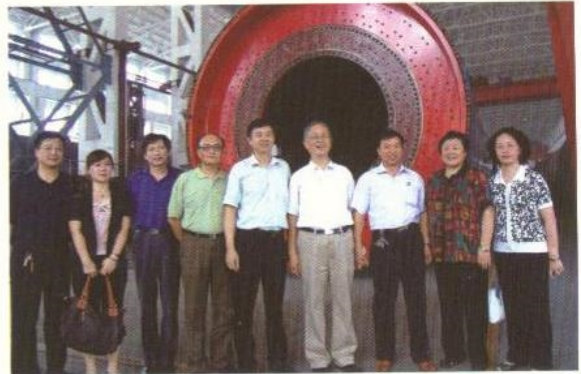
江苏鹏飞集团股份有限公司
JIANGSU PENGFEI GROUP CO., LTD.

公司简介 Company Introduction

区位优势 The advantage of the position

鹏飞集团拥有重要的区位优势，是中国沿海地区最大的大型回转装备生产出口基地。在南通港区建成超大件组装生产基地，鹏飞集团地处苏中交通枢纽重镇海安，沿海、江海高速，宁启、新长铁路、328、204 国道交汇于此。公司距国际大都市上海 2 小时行程，六朝古都南京 3 小时行程。首批沿海开放城市南通半小时行程。长江入海口的国际大港南通港、上海港为公司大型装备出口提供了得天独厚的优势。

Pengfei Group has the important location advantage, and it is the largest production & export base of large size rotary equipment in China's coastal area. The advantage of the position: Jiangsu Pengfei Group Co., Ltd. locates the main transportation county in the middle of Jiangsu province-Hai'an County. The coasting highway, the river highway, Ningqi Railway, Xinchang Railway and No.328 204 National highway all pass from here. It takes two hours from the company to the international cosmopolis Shanghai City, takes three hours from the company to six dynasties ancient capital Nanjing City and takes half an hour from the company to the first opening city Nantong City. The international Nantong Port and Shanghai Port which locates in the Yangtse River Estuary make the large-sized equipment export from our company very convenient.



总裁王安（右三）陪同时任中国建筑材料联合会会长张人（右四）一行考察鹏飞新区

Mr. Wang Ju'an (third from right), Board of Chairman & General Manager of Jiangsu Pengfei Group Co., LTD accompanied Mr. Zhang Renwei (fourth from right), the president of China Building Material Council to visit the new plant of Pengfei Group.

经营范围 Scope of business

1、为日产万吨级以下新型干法回转窑水泥生产企业实施工艺设计、设备成套、安装调试、达产达标工程总承包。

1、It has the great comprehensive ability to provide best quality services on turn-key basis with technology design, complete plant, erection and debugging, commissioning for the new type dry process rotary kiln cement production enterprise under the daily capacity of 10000t.

2、为冶金、化工、电力、矿山、煤炭、石油、环保等企业提供粉磨、煅烧、提油、破碎、收尘、输送提升成套装备及技术服务。

2、It supplies complete equipments and technical services of grinding, calcination, oil extraction, crushing, dust collecting, conveying and lifting for the metallurgy, the chemical industry, the electrical power, the mine, the coal, the oil, the environmental protection enterprises, etc.

产品覆盖 The products covering

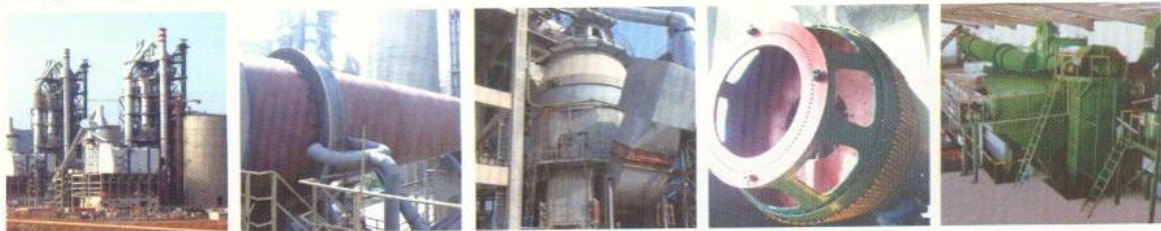
水泥机械产业规模总量位同行业第二位，江苏省第一位，产品畅销全国并出口德国、俄罗斯、日本、韩国、巴西、埃及、伊朗、孟加拉、巴基斯坦、土耳其、缅甸、越南、哥伦比亚、玻利维亚、南非等六十多个国家和地区。

The total amount in the cement machinery industry is second rank among the same business and the top rank in Jiangsu. The products have been sold well all over the country and exported to more than 60 countries and areas such as Germany, Russia, Japan, Korea, Brazil, Egypt, Iran, Bangladesh, Pakistan, Turnkey, Myanmar, Vietnam, Columbia, Bolivia, South America, etc.

集团概况 General introduction of the company

集团分设机械、电子、铸造、安装、新型建材等 6 家子公司，占地面积达 350000 平方米，总资产达 8.2 亿元，员工 1500 人，工程技术人员 450 人，年加工制造能力达 30 万吨。具有年加工制造 300 台套辊压机、260 台套预粉立磨、400 台大型球磨机、150 台大型回转窑（炉）综合实力。

The company has the six subsidiary companies such as the mechanical plant, electronic plant, casting plant, installation plant, the new type construction materials plant, etc. It covers an area of 350,000m², and has 0.82 billion RMB of total assets. There are 1500 personnels and 450 engineers and technicians, The annual manufacturing capacity reaches 300,000t. Pengfei has already reached the capacity to manufacture 400 sets of large ball mills, 300sets of roller press, 260 sets of pre-grinding equipments and 150 sets of large rotary kiln per year.





辊压机ROLLER PRESS

► 公司生产的辊压机，球磨机新型联合粉磨系统在日产 5000 吨水泥生产线使用现场。

New type grinding station combined by roller press and ball mill used in 5000tpd cement production line.



PFG 型辊压机粉磨系统是鹏飞集团在吸收国外先进技术及工艺与国内大中学校共同开发的高效、节能、环保的新型粉磨系统。

该系统包括辊压机、打散机、球磨机、选粉机，其不仅适应新厂建设，更适用于老厂生产线的改造。该系统具有自动化程度高、运行费用低、投资省、工艺布置合理、占地小、布置方便、维护保养方便等特点。广泛应用于水泥、冶金、矿山等行业。

辊压机是国际 80 年代中期发展起来的新型水泥节能粉磨设备，具有全部或部分替代能耗高的球磨机系统，并且降低钢材消耗及噪音的功能，使球磨机系统产量提高 30—50%，经过挤压后的物料料饼中 0.08mm 细料占 20—35%，小于 2mm 占 65—85%，小颗粒的内部结构因受挤压而充满许多微小裂纹，易磨性大为改善。辊面采用热堆焊，耐磨层维修更为方便。

Model PFG roller press is a high efficient, energy saving, environmental protection and new type grinding system. On the basis of adopting the advanced technology and process, it is jointly developed by our company and the domestic large and medium colleges.

The system is composed of roller press, beater, ball mill and separator. It is not only suitable for setting up the new plant, but also suitable for reconstructing the old plant. The system has the following features: the high automatic degree, the low operating charge, the low investment, the reasonable process arrangement, small occupation of land, convenient arrangement, the convenient maintenance and other features. It is widely used in cement, metallurgy, mining and other industries.

Rolling machine is developed in the middle of 1980s', which is a new cement and saved energy powder grinding equipment. It can displace the low efficiency and high consumption ball mill in part or completely. Reduce the steel consumption and noise. Raise the output by 40 to 60 percent and reduce the power consumption by 30 to 50 percent. The material which its fineness is 0.8mm covers 20 to 35 percent after squeezing the material. The fineness is less than 2mm which is covered 65 to 85 percent. The inner structure of small lump is filled with microdefect. Improve the easy abrasivity. The roller face is heat weld buildup. It's easy to maintenance in the abrasive layer.



辊压机生产基地内景 Roller press production view



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辊压机技术性能表

Technical characteristics

辊压机型号 Model of roller press	PFG120-50	PFG120-60	PFG140-65	PFG140-70	PFG140-80	PFG140-120	PFG150-100	PFG160-140	PFG170-100	PFG180-120	PFG180-160	PFG200-180	
辊径(mm) Diameter of roller	Φ1200	Φ1200	Φ1400	Φ1400	Φ1400	Φ1400	Φ1500	Φ1600	Φ1700	Φ1800	Φ1800	Φ2000	
辊宽(mm) Width of the roller	500	600	600	700	800	1200	1000	1400	1000	1200	1600	1800	
辊面线速度(m/s) Width of the roller	1.47	1.47	1.48	1.48	1.48	1.52	1.56	1.57	1.65	1.75	1.74	1.83	
正常工作辊隙(mm) Normal working clearance between rollers	15-30	15-30	20-35	20-35	20-35	20-35	25-40	25-45	25-45	24-45	25-45	25-50	
最大喂料粒度(mm) Maximum feed particle size	55	55	60	60	60	60	60	60	65	65	65	80	
最大喂料温度(℃) Max feeding temperature	≤130	≤130	≤130	≤130	≤130	≤130	≤130	≤130	≤130	≤130	≤130	≤130	
预粉磨能力 grinding capacity	熟料(t/h) clinker	115-170	110-165	240-300	240-334	300-350	460-530	460-500	600-720	480-620	650-750	920-1120	1000-1250
	生料(t/h) raw material	130-195	175-220	260-320	280-360	320-390	485-550	480-520	650-760	500-650	700-820	920-1150	1050-1280
主电动机 primary motor	型号 model	Y315L-6	Y355L-6	YR5001-8	YR5001-8	YR560-8	YR500-4	YR500-4	YRKK560-4	YR5004-4	YR560-4	YR6302-4	YRKK7104-4
	功率(kw) power	250×2	280×2	500×2	500×2	560×2	800×2	710×2	1120×2	900×2	1250×2	1600×2	2000×2
	转速(r/min) roary speed	960	960	740	740	750	1485	1485	1480	1485	1480	1490	1480
	电压(V) voltage	~380V	~380V	~10000V	~10000V	~10000V	~10000V	~10000V	~10000V	~10000V	~10000V	~10000V	~10000V
主减速机型号 Main reducer	XGL38	XGM38	XGL48	XGL48	XGP48B	RPC28	RPC26	GYM18P2N	JGR2836	GYM18P2N	GYM2292N	GYM23P2N	
整机组重(t) weight	65	68	105	110	115	156	150	210	195	225	250	290	

DSF 型打散分级机 DSF Model sorter



DSF 型打散分级机是一种专门用于水泥行业中挤压粉磨系统的配套设备。它集破碎、分散、选粉机于一体，简化了工艺流程，减少了占地面积，节约了投资。打散机与辊压磨、管磨机共同组成辊压粉磨联合系统，具有大大提高粉磨效率，降低系统电压等优点，因而被广泛应用于水泥工业。

辊压磨挤压过的料饼经斗式提升机提升后，物料分别从打散分级机的两个进料口进入打散分级机。高速旋转的打散盘将料饼击碎，一部分物料打击到安装在壳体上的反击板上进行二次破碎。被击碎的物料经集料斗进入分级室，并从左右两侧的料口分散到撒料盘上。在离心力的作用下，物料充分均匀分散到分级室内壁形成料幕。在通过分级区时，由于重力和风力的共同作用下，物料中合格的细粉被吹落到内外筒之间，并通过集灰斗收集下来形成成品。反之，粗粉则落到内筒中，从粗粉口出来经斗式提升机返回辊压磨进行重新挤压。

Model DSF beater and classifier is the auxiliary equipment of the extruding and grinding system which is specially used in the cement industry. The crusher, scattering machine and separator have been integrated by it, the process flow is simplified, the occupied area is decreased, and the investment is saved. the rolling and grinding united system is commonly composed of the beater, the rolling mill and the tube mill. It has the following features: to greatly improve the grinding power, to reduce voltage of the system and other features, so it is widely used in the cement industry.

The material cakes which are extruded by the rolling mill, after elevated by the bucket elevator, the materials respectively from the two feed inlets of the beater and classifier enter into the beater and classifier. The material cakes are smashed through the high speed and rotary beating disc, one part is impacted into the impact-plate which is installed on the shell and then the materials are carried out the secondary crushing. The smashed materials enter into the classified room through the collecting hopper, and then they are dispersed onto the scattering disc through the left and right

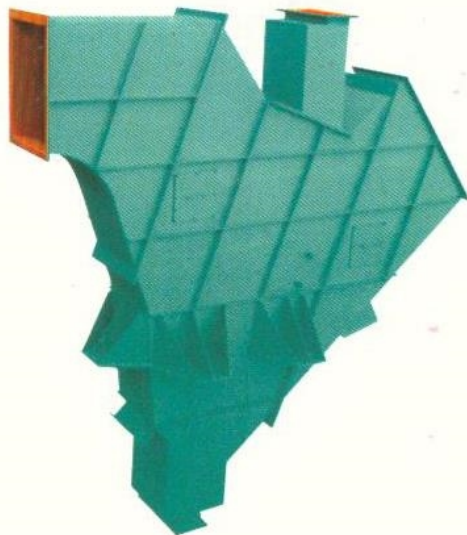
sides of the material port. The materials are adequately, uniformly dispersed into the inner wall of the classified room to form the material screen through the effort of the centrifugal force. Through the classified area, because of the efforts of the gravity and wind power, and in the materials the qualified fine powder is blown and fallen into the between the inside shell and outside shell, at last they are collected by the dust collecting hopper to com into being the finished products. Vice versa, the rough powder falls into the inside shell, then they come out from the rough power port through the bucket elevator and return into the rolling mill to carry out the renewed extrusion.

规格型号 技术参数 Specification, model and technical parameter			DSF50	DSF55	DSF65
生产能力 Production capacity		T/h	110 ~ 160	120 ~ 180	220 ~ 300
进料水份 Moisture of the feeding material				≤1.5%	
筒体直径 Diameter of the shell		mm	5000	5500	6500
打散盘直径 The diameter of the beating disc		mm	1000	1100	1400
分级盘直径 The diameter of the classified disc		mm	1100	1200	1500
打散电机 Motor of the beater	型号 Model		Y280S-6	Y280S-6	Y280M-6
	功率 Power	Kw	45	45	55
	电压 Voltage	V	380	380	380
分级电机 Classified motor	型号 Model		Y225M-6	Y250M-6	Y280S-6
	功率 Power	Kw	30	37	45
	电压 Voltage	V	380	380	380
润滑油泵 Lubricating oil pump			DDB-4	DDB-4	DDB-6
配套辊压机型号			PFG120/45	PFG120/50	PFG140/65



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Model V-PF separator



V 形选粉机是一种新型选粉机, 一般与辊压机配套构成各种辊压粉磨系统。V 形选粉机将辊压机辊压出的料饼打散、分级, 根据工艺需要还可对物料进行烘干。V 形选粉机的出现给辊压粉磨系统带来了新的生命与活力。为满足不同工艺方案对 V 形选粉机带料量和带料细度的不同要求, V-PF 系列选粉机分选的颗粒料粒径一般小于 0.2mm, 并可以通过调节风量和叶片方向来改变颗粒的细度。

V-PF 型选粉机是一种完全靠重力打散、靠风力分选的静态选粉机,用于分离无粘性、低水分的物料,除用于辊压粉磨系统外,也可用于粗磨或粗选粉工艺线。

被分选物料水分较重时，可在选粉机进风口通入热风烘干。

为了确保选粉机的功能,要严格控制风循环系统的风力,减少进料口和回料口漏风,并使选粉机进料分布均匀。

Model V separator is the new type separating equipment which is developed by our company on the basis of introducing and absorbing domestic and international advanced separating powder technology, the various rolling and grinding system is composed of its common complete set and the roller press.

Model V is the new type separator, generally the various rolling and grinding system is composed of the separator and the roller press. Model V separator beats and classifies the material cakes which is rolled by the roller press, according to the requirements of the process it can dry the materials. The appearance of the model V separator makes the rolling and grinding system have the new life and energy. In order to satisfy the requirements of the material quantity and the material fineness of the model V separator during the different process project. The diameter of the particle which is separated by the series of V-PF separator is less than 0.2mm, also the fineness of the particle can be changed by the adjusting the air volume and the direction of the impeller.

Model V-PF separator is the static separator which is entirely decided by the scattering of the gravity and is decided by the separation of the wind power, and the separator is used to separate the cohesionless and low moisture materials, and the separator can be used in the rough grinding and rough separating process excluding the rolling and grinding system.

When the separated materials have the heavy moisture, the hot air can enter into the separator by the air inlet to drying.

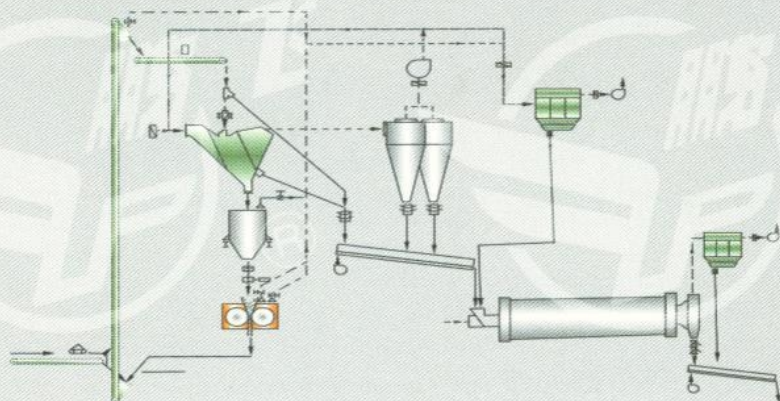
In order to ensure the functions of the separator, the wind power of the air circulating system should be controlled, the air leakage of the feed inlet and the return charge port should be reduced, and the feeding of the separator should be distributed evenly.

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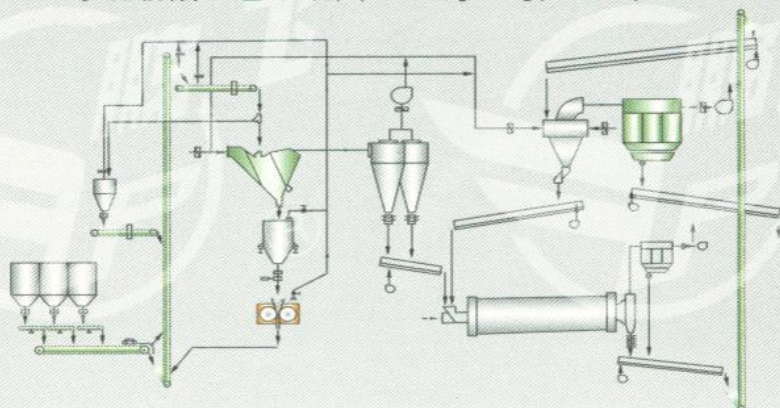
辊压机及配套设备的典型工艺流程

Process of roller press and complementary equipment

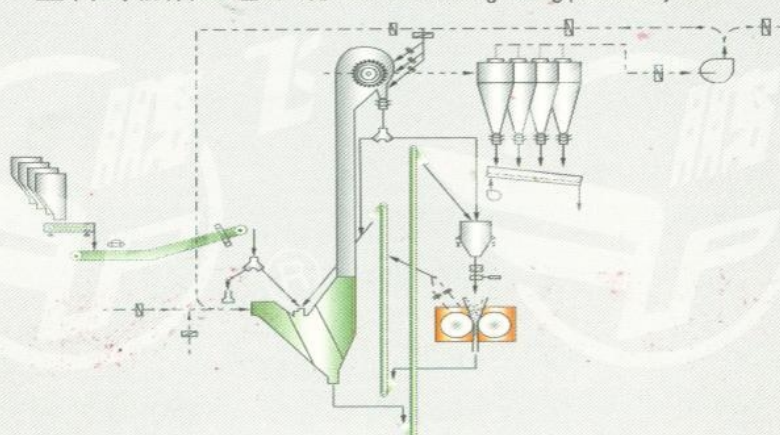
水泥粉磨工艺系统(一) Cement grinding process system



水泥粉磨工艺系统(二) Cement grinding process system



生料终粉磨工艺系统 Raw meal final grinding process system



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辊压机生料 水泥粉磨系统设备级配表

Roller press raw meal cement grinding system equipment list

3000t/d 水泥生料挤压终粉磨系统

3000t/d cement raw meal press and grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG180-100	2X1000
	V 选 V-separator	PFV8820	
	选粉机 Separator	XR3200	75
	系统风机 System fan		1000
品种Material	水泥生料 Cement raw meal		
入磨粒度Feeding size	≤80mm		
石灰石邦德指数Limestone Bond index	10kWt/h		
综合水分Composite moisture	≤5%		
产品细度Product fineness	R0.08=10±1%		
系统产量System capacity	200t/h		
系统电耗System power consumption	≤15kWh/t		
运转率Running rate	≥85%		

4000t/d 水泥生料挤压终粉磨系统

4000t/d cement raw meal press and grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG180-120	2X1250
	V 选 V-separator	PFV9620	
	选粉机 Separator	XR3400	90
	系统风机 System fan		1600
品种Material	水泥生料 Cement raw meal		
入磨粒度Feeding size	≤80mm		
石灰石邦德指数Limestone Bond index	10kWt/h		
综合水分Composite moisture	≤5%		
产品细度Product fineness	R0.08=10±1%		
系统产量System capacity	250t/h		
系统电耗System power consumption	≤15kWh/t		
运转率Running rate	≥85%		

1500t/d 水泥挤压联合粉磨系统

1500t/d cement press jointed grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG120-50	2X250
	V 选 V-separator	PFV1500	
	球磨机Ball mill	Φ3.2X13m	1600
	系统风机 System fan		350
品种Material	42.5#普通硅酸盐水泥 42.5# ordinary Portland cement		
入磨粒度Feeding size	≤80mm		
综合水分Composite moisture	≤1.5%		
比表面积Blaine	340±10m ² /kg		
系统产量System capacity	80t/h		
系统电耗System power consumption	≤16kWh/t		
运转率Running rate	≥85%		

2000t/d 水泥挤压联合粉磨系统

2000t/d cement press jointed grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG140-80	2X560
	V 选 V-separator	PFV2500	
	球磨机Ball mill	Φ3.5X13m	2000
	系统风机 System fan		450
品种Material	42.5#普通硅酸盐水泥 42.5# ordinary Portland cement		
入磨粒度Feeding size	≤80mm		
综合水分Composite moisture	≤1.5%		
比表面积Blaine	340±10m ² /kg		
系统产量System capacity	95t/h		
系统电耗System power consumption	≤16kWh/t		
运转率Running rate	≥85%		

2500t/d 水泥挤压联合粉磨系统 2500t/d cement raw meal press and grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG150-100	2X710
	V 选 V-separator	PFV3000	
	球磨机Ball mill	Φ3.8X13m	2500
	系统风机 System fan		560
品种Material	42.5#普通硅酸盐水泥 42.5# ordinary Portland cement		
入磨粒度Feeding size	≤80mm		
综合水分Composite moisture	≤1.5%		
比表面积Blaine	340±10m ² /kg		
系统产量System capacity	120t/h		
系统电耗System power consumption	≤16kWh/t		
运转率Running rate	≥85%		

3500t/d 水泥挤压联合粉磨系统 3500t/d cement raw meal press and grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG170-100	2X900
	V 选 V-separator	PFV3500	
	球磨机Ball mill	Φ4.0X13m	2800
	系统风机 System fan		630
品种Material	42.5#普通硅酸盐水泥 42.5# ordinary Portland cement		
入磨粒度Feeding size	≤80mm		
综合水分Composite moisture	≤1.5%		
比表面积Blaine	340±10m ² /kg		
系统产量System capacity	150t/h		
系统电耗System power consumption	≤16kWh/t		
运转率Running rate	≥85%		

4000t/d 水泥挤压联合粉磨系统 4000t/d cement raw meal press and grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG160-140	2X1120
	V 选 V-separator	PFV4000	
	球磨机Ball mill	Φ4.2X13m	3550
	系统风机 System fan		710
品种Material	42.5#普通硅酸盐水泥 42.5# ordinary Portland cement		
入磨粒度Feeding size	≤80mm		
综合水分Composite moisture	≤1.5%		
比表面积Blaine	340±10m ² /kg		
系统产量System capacity	180t/h		
系统电耗System power consumption	≤16kWh/t		
运转率Running rate	≥85%		

5000t/d 水泥挤压联合粉磨系统 5000t/d cement raw meal press and grinding system

序号no.	设备名称 equipment name	规格型号Model	装机功率(KW)Installed power
系统主机组成 System was constituted of	辊压机 Roller press	PFG180-160	2X1600
	V 选 V-separator	PFV5000	
	球磨机Ball mill	Φ4.2X13m	3550
	系统风机 System fan		1000
品种Material	42.5#普通硅酸盐水泥 42.5# ordinary Portland cement		
入磨粒度Feeding size	≤80mm		
综合水分Composite moisture	≤1.5%		
比表面积Blaine	340±10m ² /kg		
系统产量System capacity	≥200t/h		
系统电耗System power consumption	≤16kWh/t		
运转率Running rate	≥85%		



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Roller press achievements 辊压机部分业绩

序号 No.	工程名称 Project Name	型 号 Model	序号 No.	工程名称 Project Name	型 号 Model
1	安徽金寨正大山美水泥有限公司 Anhui Jinsai Zhengda Shanmei Cement co., Ltd	PFG120-50	26	佳木斯农垦水泥有限公司	PFG170-100
2	厦门美益建材有限公司 Xiamen Meiyi Building materials co., ltd	PFG120-50	27	济宁金威水泥有限公司 Jining Jinwei Cement Co., Ltd.	PFG160 x 140
3	梅县永恒建材有限公司 Meixian Yongheng Building materials co., Ltd	PFG120-50	28	徐州宇顺混凝土有限公司 Xuzhou Yushun Beton Co., Ltd.	PFG160-140
4	山东省东阿县东昌水泥有限公司 Shandong Axian Dongchang Cement co., ltd	PFG120-50	29	浙江台州正强建材有限公司 Zhejiang Taizhou Zhengqiang Building Materials Co., Ltd.	PFG150-100
5	山东东联水泥有限公司 Shandong Donglian cement co., Ltd	PFG120-60	30	南美玻利维亚水泥项目 South America Bolivia Cement Projects	PFG160-120
6	山东东联水泥有限公司 Shandong Donglian cement co., ltd	PFG140-80	31	南美哥伦比亚波哥大有限公司 South America Columbia Bogota Co., Ltd.	PFG140-80
7	贵州思南广宇水泥有限公司 Guizhou Sinan Guangyu Cement co., ltd	PFG140-80	32	越南凯撒水泥厂 Vietnam Caesar Cement Plant	PFG140-80
8	贵州广宇水泥有限公司 Guizhou Guangyu Cement co., ltd	PFG140-80	33	巴基斯坦PLC水泥有限公司 Pakistan PLC Cement Co., Ltd.	PFG140-80
9	新疆精河昆仑水泥有限公司 Xinjiang Jinghe Kunlun Cement co., ltd	PFG140-80	34	厄立特里亚GEDEM Eritrea GEDEM	PFG180-120
10	四川昭觉鑫鑫水泥有限责任公司 Sichuan Shaojue Jinxin Cement co., ltd	PFG170-120	35	耒阳东兴水泥有限公司 Leiyang Dongxing Cement Co., Ltd.	PFG140-80
11	新源县鑫源水泥有限责任公司 Xinyuan Xinjiang Cement co., ltd	PFG150-100	36	株州中材水泥有限公司 Zhuzhou Sinomal Cement Co., Ltd.	PFG140-80
12	河北安华集团 Hebei Hua'an group	PFG160-140	37	四川省凯霖水泥有限公司 Sichuan Kailin Cement Co., Ltd.	PFG140-80
13	山阳县泰阳建材有限责任公司 Shanyang Taiyang Building materials co., ltd	PFG140-80	38	贵州盘县三合水泥有限公司 Guizhou Pan County Sanhe Cement Co., Ltd.	PFG140-80
14	润德水泥有限公司 Runde Cement co., Ltd	PFG140-80	39	新疆宇翰浩工贸有限公司 Sinkiang Yuhanhao industry & trade Co., Ltd.	PFG140-80
15	济宁金威水泥有限公司 Jining Jinwei Cement co., Ltd	PFG160-140	40	北川中联水泥有限公司 China United Cement Beichuan Co., Ltd.	PFG140-80
16	海南金路水泥有限责任公司 Hainan Jinlu Cement co., ltd	PFG160-140	41	山西泰达矿业有限公司 Shanxi Taida Mining Industry Co., Ltd.	PFG140-80
17	黑龙江鸡西诚海水泥有限公司 Heilongjiang Jixi Chenghai Cement co., Ltd	PFG140-80	42	湖南韶峰水泥有限公司 Hunan Shaofeng Cement Co., Ltd.	PFG140-100
18	丰宁满族自治县水泥有限公司 Fengning Manchu Autonomous Region Cement co., Ltd	PFG140-80	43	甘肃酒钢宏达建材有限公司 Gansu Jiugang Hongda Building Materials Co., Ltd.	PFG140-100
19	山东顺兴水泥股份有限公司 Shandong Shunxing Cement co., ltd	PFG150-100	44	重庆重齿物资有限公司 Chongqing Zhongchi Material Co., Ltd.	PFG180-160
20	海南儋州明成水泥有限公司 Hainan Danzhou Mingcheng Cement co., ltd	PFG160-140	45	贵州松桃高力水泥有限公司 Guizhou Songtao Gaoli Cement Co., Ltd.	PFG140-100
21	金寨正大山美有限公司 Jinsai Zhengda Shanmei Cement co., ltd	PFG120-45	46	攀枝花钢城集团有限公司 Panzhihua Gangcheng Group Co., Ltd.	PFG140-100
22	湖北广水星光建材有限公司 Hubei Guangshui Xingguang building materials co., ltd	PFG150-100	47	四川北川中联水泥有限公司 China United Cement Sichuan (Beichuan) Co., Ltd.	PFG140-120
23	新疆克拉玛依玖虹水泥有限公司 Sinkiang Karamay JiuHong cement co., Ltd.	PFG140-80	48	内蒙古万晨能源股份有限公司千峰水泥分公司 Qianfeng Cement Branch Plant of Inner Mongolia Wanchen Energy Sources Co., Ltd.	PFG140-120
24	阿塞拜疆纳希切万水泥厂 Azerbaijan Kaxcivan cement plant	PFG170-100	49	山西大同云中股份有限公司 Shanxi Dongtong Yunzhong Joint Stock Co., Ltd.	PFG140-120
25	缅甸三A水泥有限公司 Myanmar Triple A cement co., Ltd.	PFG120-50	50	贵州福泉利森水泥有限公司 Guizhou Fuquan Lisen Cement Co., Ltd.	PFG140-120

大型加工设备 Large processing equipment



大型数控落地镗床
Large numerical control floor type boring machine



CK61200DX6000数控卧式车床
CK61200DX6000 numerical control horizontal lathe



ϕ 12.0 米滚齿机 (俄罗斯产)
 ϕ 12.0m Hobbing Machine (Made in Russia)



数控切割机
Numerical Control Cutting Machine



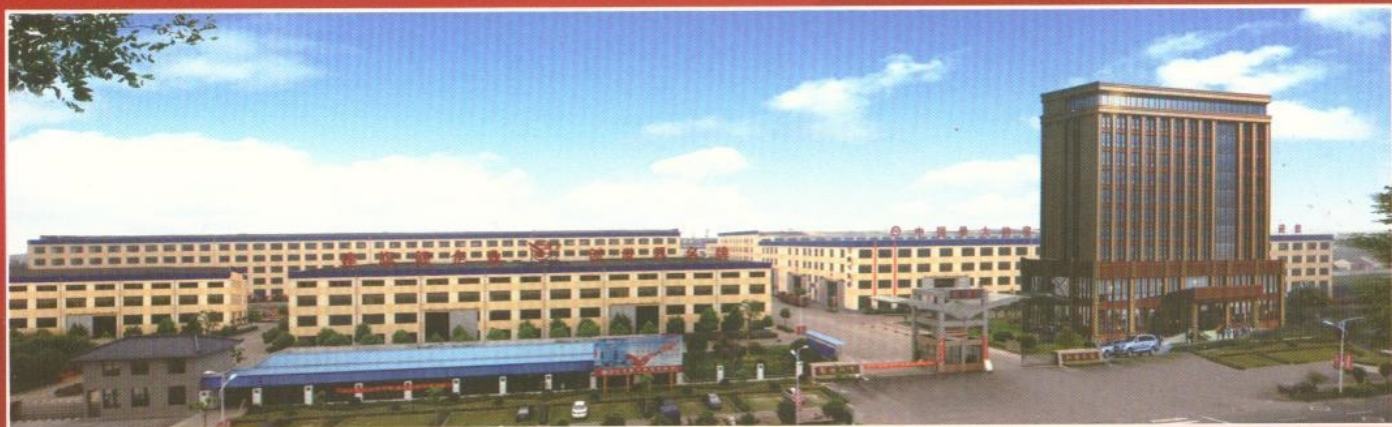
ϕ 13m 立式车床
 ϕ 13m Vertical Lathe



ϕ 10.0 $\times$ 21m 落地车床
 ϕ 10.0 $\times$ 21m Face Lathe



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